Analog Temperature Controller -

HY-4500/4700 HY-5000

We appreciate you for purchasing HanYoung NUX Co.,Ltd product. Before using the product you have purchased, check to make sure that it is exactly what you ordered. Then, please use it following the instructions below.

MAIN PRODUCTS

- DIGITAL: Temperature Controller, Counter, Timer, Speedmeter,

Tachometer, Panel Meter, Recorder

 SENSOR: Proximity Sensor/Photo Electric Sensor, Rotary Encoder, Optical Fiber Sensor,

Pressure Sensor - ANALOG : Timer, Temperature Controller

HEAD OFFICE

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HANYOUNG



■ Safety information

Before you use, read safety precautions carefully, and use this product properly. The precautions described in this manual contain important contents related with safety; therefore, please follow the instructions accordingly. The precautions are composed of DANGER, WARNING and CAUTION.

A DANGER

There is a danger of occurring electric shock in the input/output terminals so please never let your body or conductive substance is touched.

A WARNING

- If there is a concern about a serious accident caused by a malfunction or abnormality of this product, please install an external protection circuit and devise a scheme for preventing an accident.
- This product does not contain an electric switch or fuse, so the user needs to install a separate electric switch or fuse externally. (Fuse rating: 250V 0.5A)
- 3. To prevent defection or malfunction of this product, apply a proper power voltage in accordance with the rating.
- To prevent electric shock or malfunction of product, do not supply the power until the wiring is completed.
- Since this product is not designed with explosion-protective structure, do not use it any place with flammable or explosive gas.
- Do not decompose, modify, revise or repair this product. This may be a cause of malfunction, electric shock or fire.
- Reassemble this product while the power is OFF. Otherwise, it may be a cause of malfunction or electric shock.
- 8. If you use the product with methods other than specified by the manufacturer, there may be bodily injuries or property damages.
- There is a possibility of occurring electric shock so please use this product after installing it onto a panel while it is operating.

A CAUTION

- 1. The contents of this manual may be changed without prior notification.
- Before using the product you purchased, make sure that it is exactly what you ordered.
- Make sure that there is no damage or abnormality of the product during the delivery.
- Do not use this product at any place with occurring corrosive (especially noxious gas or ammonia) or flammable gas.
- 6. Do not use this product at any place with direct vibration or impact.
- Do not use this product at any place with liquid, oil, medical substances, dust, salt or iron contents (Use at Pollution level 1 or 2)
- 8. Do not polish this product with substances such as alcohol or benzene. (Use neutral detergent.)
- Do not use this product at any place with a large inductive difficulty or occurring static electricity or magnetic noise.
- Do not use this product at any place with possible thermal accumulation due to direct sunlight or heat radiation.
- 11. Install this product at place under 2,000m in altitude
- 12. When the product gets wet, the inspection is essential because there is danger of an electric leakage or fire.
- 13. In case of inputting thermocouple, use a compensating cable. (If using a normal wire, there is a possibility of occurring temperature error.)
- 14. For R.T.D input, use a cable which is a lead wire has small resistance and resistances of three wires shall be the same. (If the three wires have different resistances then there will be a temperature error.)
- 15. To avoid an effect of inductive noise to input signal cables, use the product after separating the input signal cables from power, output and load cables.
- 16. Separate an input signal cable from an output signal cable. If separating is not possible, please use the input signal cable after shielding it.
- 17. Use non-earth sensor with thermocouple. (In case of using earth sensor, there is a possibility of occurring malfunction caused by a short circuit.)
- 18. If there is excessive noise from the power supply, using insulating transformer and noise filter is recommended. The noise filter must be attached to a panel which is already connected to a ground and the wire between the filter output side and power supply terminal must be short as possible.
- 19. If twisting the power cables closely together then it is effective against noise.
- 20. If the alarm functions are not properly set then it will not be output when the product is malfunctioning. Therefore, make sure its movements are properly working before the operation.
- 21. Turn the power OFF when replacing a sensor.
- 22. Use an auxiliary relay in case of high frequent operation such as proportional operation or etc. its life span will be shorter if connecting a load without permissible rating of output relay. In this case, using SSR output type is recommended

- · Using Electromagnetic Switch: Proportional Cycle: set it above 20 sec.
- · Using SSR: Proportional Cycle: set it above 1 sec.
- Life Span of Contact Point Output:
 Mechanical Life Span: above 10 million times (with no load)
 Electrical Life Span: 100 thousand times (250 V AC 3 A: with the rated load)
- 23. Do not connect anything to the unused terminals.
- 24. After checking the polarity of terminal, connect wires at the correct position.
- When this product is connected onto a panel, use a circuit breaker or switch approved with IEC947-1 or IEC947-3.
- 26. Install a circuit breaker or switch at near place for convenient use.
- 27. Write down on a label that if the circuit breaker or switch is operating then the power will be disconnected since the circuit breaker or switch is installed.
- 28. For the continuous and safe use of this product, the periodical maintenance is recommended.
- Some parts of this product have limited life span, and others are changed by their usage.
- The warranty period for this product including parts is one year if this product is properly used.
- 31. When the power is on, the preparation period of contact output is required. In case of using signals of external interlock circuit or etc., use it with a delay relay.
- 32. In case of replacing this unit with a spare unit, make sure its compatibility because its operation can be different by different parameter settings even though the model name is the same.

■ Model Name and Suffix Code

Model		Suffix Code		Description				
HY						Standard Model HY-4500S / 4700S / 5000		
Control	F		1	i I		2-Position Control (ON/OFF)		
Control	Р	i	I I	 		Proportional Action		
		K	!			K (CA)		
		J	1	l I		J (IC)		
Innut		R	i I			R (PR 13 %)		
Input (Fixed)		D	I I	! !		Pt100 \(\infty \) (KS standards)		
(Fixed)		Р	ļ		. !	Pt100 ℚ (DIN standards)		
		٧	1	!		1 ~ 5 V DC		
		С	i I	l I		4 ~ 20 mA DC		
Output		М	!		Relay Output			
(Fixed)	•		С	i		Current (4 ~ 20 mA DC)		
(i ixcu)			S			SSR driving (Voltage Pulse 12 V DC)		
	N		None					
Alarm (HV	Alarm (II) (47000)				High Limit Operation Output			
Alarm (HY-4700S)				Low Limit Operation Output				
				High/Low Limit Operation Output				
Control Action R					R	Reverse Action Control (for Heating Control)		
Control Action D			D	Direct Action Control (for Cooling Control)				
Rang	Range code					Standard Range Code Number Selection		

■ Standard Range

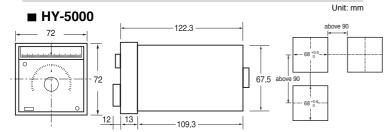
Model	H	HY-4500S	ı	HY-4700S	HY-5000	
Code No.	Input	Temp. range (℃)	Input	Temp. range (°C)	Input	Temp. range (℃)
1	Pt	-50 ~ 50	Pt	-50 ~ 50	Pt	-50 ~ 50
2						
3	Pt	-50 ~ 100	Pt	-50 ~ 100	Pt	0 ~ 100
4						
5	Pt	0 ~ 100	Pt	0 ~ 100	Pt,K	0 ~ 200
6					Pt,K	0 ~ 300
7	Pt,K	0 ~ 200	Pt,K	0 ~ 200	Pt,K	0 ~ 400
8	Pt,K	0 ~ 300	Pt,K	0 ~ 300	K	0 ~ 600
9	Pt,K,J	0 ~ 400	Pt,K,J	0 ~ 400	K	0 ~ 800
10	K	0 ~ 600	K	0 ~ 600	K	0 ~ 1200
11	K	0 ~ 800	K	0 ~ 800		
12						
13	K	0 ~ 1200	К	0 ~ 1200		
14	R	0 ~ 1600	R	0 ~ 1600		

■ Specification

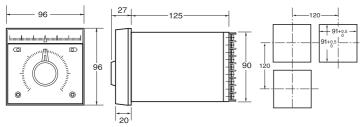
<u>-</u>						
Substance Model	HY-4500S	HY-4700S	HY-5000			
Rated Voltage	110 V AC /220 V AC, 60 Hz					
Permissible Voltage	Dated Voltage + 10.0/					
Fluctuation Range	Rated Voltage \pm 10 %					
Consumption Power	Approx. Max 3 VA					
Input	Thermocouple, Resistive, DC Current, DC Voltage					
mpat	(see Standard Range Code) (Built-in Burnout circuit)					
Adjusting Sensitivity	\pm 0.2 % (fixed) of Max Range					
Control Method	Proportional Control, ON/OFF Control					
Setting Method	Analog Setting					
Display Method	Analog Display					
	Relay Output: Capacity 250 V AC 3 A (Resistive Load)					
	contact: 1 C					
Control Output	SSR Output: 12 V AC (Constant Voltage Pulse) (Resistive					
	Load: above 800 ൂ)					
	Current Output: $4 \sim 20$ mA DC (Resistive Load: below 600 Ω)					
Setting Accuracy	2 % of Max Range					
Display Accuracy	Below ±2.0 % of Max Range					
Alarm Operation	High Limit Operation, Low Limit Operation, High/Low					
Alaim Operation	Limit Operation					
Proportional Band	1 ~ 10 % of Max.	$1 \sim 3 \%$ of Max.	3 % of Max.			
1 Toportional Band	Range(variable)	Range(variable)	Range(Fixed)			
Proportional Cycle	· Relay Output: 20 ~ 30 sec · SSR Output: 2 ~ 4 sec					
Insulation Resistance	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \					
Dielectric Strength	2000 V AC 50 ~ 60 Hz for 1 minute					
Noise Immunity	Squared wave noise (pulse width: 1000 μ s) ± 1 KV					
Vibration	10 ~ 50 Hz (cycle for 1 minute), double amplitude:					
Resistance	0.75 mm, each X · Y · Z direction for 1hour					
Shock	300 m/s ² (approx. 30 G)					
Relay Life	Mechanical: above 10 millions times					
,	Electrical: above 100 thousands times					
Expectancy	(250 V AC, 3 A Resistive Load)					
Operating Ambient	0 ~ 50 °C, 35 ~ 85 % RH (without condensa		t condensation)			
Temperature/Humidity	<u>'</u>					
Weight	*658 g *358 g					

^{*} including brackets

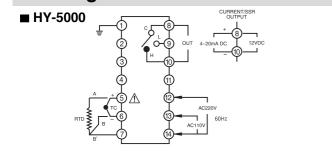
■ Aspect & Panel Cutout



■ HY-4500S / 4700S



■ Wiring



*Limit output: when Measuring Value > Setting Value, it is "ON"

■ Terminology & Function Explanation

■ Proportional Control

Proportional Control is that an output capacity regarding a setting value (SV) is proportionally operated by a deviation. The width which the output is varied within $0 \sim 100\%$ is called Proportional Band (PB). Therefore, for Reverse Action, if

PT=Present (Process) Temperature, PB=Proportional Band

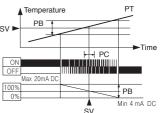
PT < PB \rightarrow Output capacity 100 % PT > PB \rightarrow Output capacity 0 % PT = PB \rightarrow Output capacity 50 %

. PT: Present (Process) Temperature

. SV: Setting Value (Temperature)

. PB: Proportional Band

. PC: Proportional Cycle



■ 2-position Control, ON-OFF Control

This is a control method that if PT is higher than SV then output will be OFF or if PT is less than SV, then the output will be ON. Also, it is called 2-position control since it outputs either 0% or 100%. The status which the temperature is unstable and there is high/low wave around SV is called hunting. The width between the point where its output is OFF because PT is higher than SV and the point where its output is ON since PT is less than SV is called adjusting sensitivity, hysteresis. If the width, hysteresis, is narrow, then high/low wave becomes smaller but the

cycle of ON-OFF gets smaller so that it may severely damage to electromagnetic switch, electrovalve or etc.. Especially, for controlling burner which is using freezer or electrovalve, 2-postion control is generally used.

Setting Value Output OFF

PT: Present(Process) Temperature Output OFF

Proportional Control / ON-OFF Control Selection

It is depending on its specification code when you are ordering.

■ Usage of the Front Volume

■ Proportional Band (PB)

For Proportional Control:

If the proportional band (PB) is narrow, then the output's variable width will become smaller so that the time which the controlling temperature (PT) is approaching to SV is fast. Also, OFF-Set (deviation) becomes small. However, if PB is too narrow, then there is over shoot or hunting. PB can be set within the max range of 1 \sim 10 %. If turn the PB volume in clockwise then PB gets larger. If turn the PB volume in counterclockwise then PB gets smaller.

●For ON-OFF Control:

For the case of selecting ON-OFF Control, the adjusting sensitivity is varied within the max range of 1 ~ 10 % by PB volume.

■ Reset Volume (RST)

For Proportional Control, when the controlling temperature (PT) and SV are the same, it generates 50% of output so that there is constant error (normal deviation) by heat capacity or etc. of a controlling target.

To eliminate this matter, change the output capacity by Reset volume. Display Value < Setting Value: Turn the volume in clockwise.

Display Value > Setting Value: Turn the volume in counterclockwise.

■ Alarm Volume (ALM)

For Alarm Operation, $\pm 0 \sim 50 \, \circ$ of the setting value (SV) can be set and high limit, low limit or high/low limit operation can be selected.

Ex) for case of setting Alarm (ALM) as 50 °C

High Limit Operation: it will operate when it is 50 ℃ higher than SV.

High/Low Limit Operation: it will operate when it is 50 ℃ higher or 50 ℃ lower than SV.

